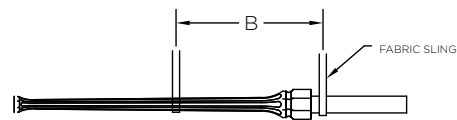


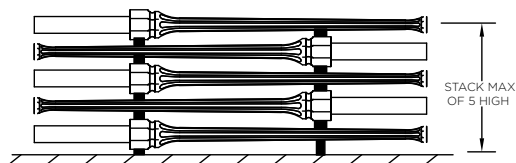
# IMPORTANT! PLEASE READ BEFORE HANDLING THE POLES

1. Prior to unloading, inspect general condition of poles to be sure no obvious damage has occurred during shipping.
2. Use the sketches shown below as a guide for unloading the poles. Verify that crane straps are in good condition.
3. Always use experienced crane operators following all safety rules.
4. When storing poles, it is crucial that the pole is blocked up in a level position so it does not bend under its own weight (see below). Also, when storing poles for an extended period of time, over 2 weeks, it is crucial to remove the protective packaging from around the pole. This will ensure the pole or the acrylic coating is not affected by trapped moisture.
5. When feeding wires through the pole raceway, wires should be pulled from the tip of the pole toward the butt of the pole, ensuring any loose debris within the raceway is pulled toward the larger open end of the pole, instead of getting clogged in the narrower tip.
6. When installing, raise pole as smoothly as possible, referring to the sketches below.
7. Call one of our StressCrete facilities listed below if there are any questions or concerns.

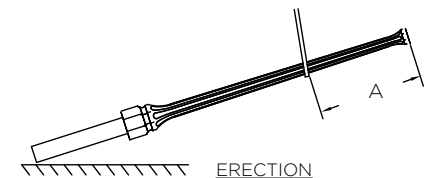
## HANDLING INSTRUCTIONS FOR DECORATIVE POLES 20' (OVERALL LENGTH) & SHORTER



HANDLING AND UNLOADING



POLE STORAGE



ERECTION

USE EXTRA CARE WHEN HANDLING ACRYLIC COATED POLES. STRAPS MAY DAMAGE FINISH IF NOT POSITIONED PROPERLY.

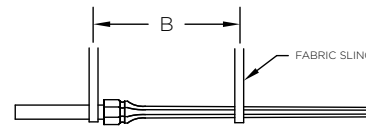
* A	LOCATE ABOVE POINT OF BALANCE
B	RECOMMENDED MINIMUM 6"

\* WHEN HEAVY HARDWARE IS BEING ERECTED ON POLE, CONTACT MANUFACTURER FOR LOCATION OF TOP PICK-UP POINT OR REFER TO APPROVAL DRAWING FOR FACTORY INSTALLED PICK UP HOLE.

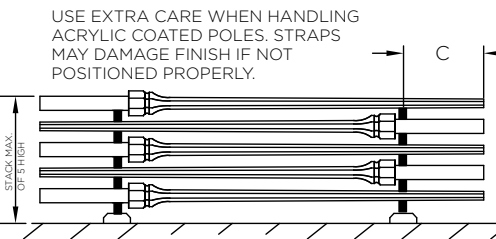
\* \* WHEN STORING FOR ANY LENGTH OF TIME, POLES MUST BE SUPPORTED SO THAT THEY ARE NOT BENT UNDER THEIR OWN WEIGHT.

▲ USE WEDGES AT ENDS OF EACH ROW TO KEEP STORAGE BUNK SECURE

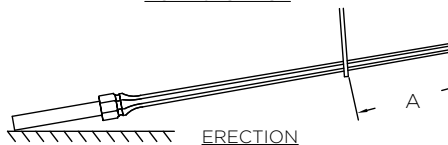
## HANDLING INSTRUCTIONS FOR DECORATIVE POLES 20' (OVERALL LENGTH) & LONGER



HANDLING AND UNLOADING



POLE STORAGE



ERECTION

USE EXTRA CARE WHEN HANDLING ACRYLIC COATED POLES. STRAPS MAY DAMAGE FINISH IF NOT POSITIONED PROPERLY.

* A	LOCATE ABOVE POINT OF BALANCE
B	RECOMMENDED MINIMUM 8"
* * C	25% OF POLE LENGTH

\* WHEN HEAVY HARDWARE IS BEING ERECTED ON POLE, CONTACT MANUFACTURER FOR LOCATION OF TOP PICK-UP POINT OR REFER TO APPROVAL DRAWING FOR FACTORY INSTALLED PICK UP HOLE.

\* \* WHEN STORING FOR ANY LENGTH OF TIME, POLES MUST BE SUPPORTED SO THAT THEY ARE NOT BENT UNDER THEIR OWN WEIGHT.

▲ USE WEDGES AT ENDS OF EACH ROW TO KEEP STORAGE BUNK SECURE

**StressCrete**<sup>®</sup>  
GROUP

840 Walkers Line  
Burlington, ON L7R 3X9  
905-632-9301  
800-268-7809

9200 Energy Lane  
Northport, AL 35476  
205-339-0711  
800-268-7809

14503 Wallick Road  
Atchison, KS 66002  
913-255-3112  
800-837-1024